Technical specification sheet

Ball & Doggett
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Product: DF1

Category: Metallic Hot Foil

Technical Information	
Machines	Suitable for platen, cylinder and rotary machines.
Stamping	High speed stamping, suitable for fine line and small area stamping.
Stamping Temperatures	115-150°C on platen machines, 135-170°C on cylinder machines, 170-220°C on rotary machines.
Transport and Storage	Use the product within one year after production, keep the product in its original package and away from high temperatures, humidity and sunlight exposure. Highest temperature for storage is 35°C, and highest temperature for transport is 50°C. Jumbo rolls should be suspended horizontally and avoid direct contact with the ground or other items.

Certification

Classed as non-toxic and meets stringent legislation of numerous industry standards including;

- REACH SVHC (Testing, notification, and authorization).
- EN71.1 (Relating to toys).
- ROHS - 2002/95/EC (Relating to electrical components).

Applications

● Cartons	● Boxes	● Cigarette packages
● Wine boxes	● Labels	● Advertising material

Data contained in this product spec sheet is provided as a source of information that we believe to be acurate and reliable but does not constitute a warranty of any kind. The operating temperature ranges serve only as a start-up reference. Proper temperature setting will depend on several other application conditions such as type of machinery and tooling, coverage, application speed and pressure, and other factors. Customers should determine to their own satisfaction the suitability of this material for a specific purpose. Ball & Doggett reserves the right to change specifications without notice. Please contact your local Ball & Doggett office for further information about this product.