

**Product: Raflatac Cast Gloss (Permanent) Kraft 130gsm**

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**Category: Folio Papers - Self Adhesive**

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**Country of origin: Poland**

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## Technical specifications:

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### SHEETS

FACE	CASTGLOSS-FSC
Gloss Coated	CFW (sales code)
Product	Cast coated, woodfree paper with mirror-like gloss finish.
Use	For high quality multicolour, glossy product labels.

### Typical technical values

Substance	80	g/m <sup>2</sup>	ISO 536	
Caliper	78	µm	ISO 534	
Tensile strength MD	5.0	kN/m	ISO 1924/1	
Tensile strength CD	2.9	kN/m	ISO 1924/1	
Brightness	87	%	ISO 2470/1	
Roughness	0.7	µm	ISO 8791	PPS 10
Opacity	88	%	ISO 2471	
Gloss	89	%	Hunter 75°	
Stiffness MD	0.42	mNm	ISO/DP 2493	
Stiffness CD	0.25	mNm	ISO/DP 2493	

Printability Flexography, letterpress, rotogravure, offset, screen and hot foil.

Sustainability The product named as FSC is registered to SGSCH-COC-004879 FSC™ Mix credit.

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## Technical specifications:

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ADHESIVE	SP34 GREENTAC PLUS
Permanent	SP34 (sales code)
Type	General permanent adhesive for sheets.
Composition	Modified acrylic dispersion.
Use	A very good adhesive for general use with paper labels. Good heat resistance. Improved guillotine properties. Recycling properties are optimized based on up-to-date knowledge (Ingede project 5397 PTS).

### Typical technical values

Tack min	10	N	FTM 9
Shear min	2	h	FTM 8
Labelling temperature min	5	°C	
Service temperature min	-10	°C	
Service temperature max	100	°C	

Limitations Should not be used in cold environments. Not recommended for labelling highly curved surfaces.

Approvals Please see DoC

Shelf life 4 years at +20°C and RH 50% from the date of manufacture.

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**Category: Folio Papers - Adhesive Sheets**

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**Country of origin: Poland**

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## Technical specifications:

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SELF-ADHESIVE	SHEETS
BACKING	KRAFT 130
Kraft	8U (sales code)
Product	White woodfree kraft backing paper.
Use	For laminates where extra high stiffness is needed.

### Typical technical values

Substance	135	g/m <sup>2</sup>	ISO 536
Caliper	136	µm	ISO 534

Advantages High stiffness. Good layflat characteristics.

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