

# Technical specification sheet

Ball & Doggett

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Product: Kappa Smurfit Solid Board

Category: Folio Papers - Boards

Country of Origin: Netherlands

## Technical specifications:

Product	Thickness fix (mm)	Substance approx (g/m <sup>2</sup> )	Stiffness MD dynamic (mNm) ISO 5629	Stiffness CD dynamic (mNm) ISO 5629	FSC Certificate (Claim)
1.c Grey / Grey	1.00*	630	225	95	FSC® mix 70% CU-COC-810587
	1.10*	693	285	130	
	1.20*	756	570	245	
	1.25	787.5	575	250	
	1.30	819	650	290	
	1.40	882	800	350	
	1.50	945	900	400	
	1.60	1008	1.025	440	
	1.70	1071	1.165	475	
	1.75	1102.5	1.250	480	
	1.80	1134	1.350	575	
	1.90	1197	1.500	635	
	2.00	1260	1.650	700	
	2.10	1323	1.850	800	
	2.20	1386	2.250	900	
	2.30	1449	2.550	1.050	
	2.40	1512	2.850	1.150	
	2.50	1575	3.00	1.200	
	2.70	1701	3.900	1.400	
	2.80	1764	4.150	1.600	
2.90	1827	4.250	1.700		
3.00	1890	4.750	1.850		
3.30	2079	Not standard product - on request		FSC® recycled 100% CU-COC-810587	
3.60	2268	Not standard product - on request			
3.80	2394	Not standard product - on request			
Moisture (%)				8.25 (XD = 7.00)	
Tolerance Moisture (%)				+/- 1	
Tolerance Thickness (%)				+/- 3	
Plybond DIN 54516 (N/min)				40	
Machine width (cm)				215 - 230 cm / 263 - 274 cm*	

These characteristics are average values supplied for guidance purposes